

# TOOL-FEATURES

- Specially designed for LIGNOLOC® wooden nails
- High power, no predrilling necessary
- Lignin welding process due to high nailing speed

# LIGNOLOC® WOODEN NAILS

- Ecologically sustainable
- No wood glue necessary
- Much faster than wood dowels
- Made of German beech wood
- Resistant to decay due to resin infusion
- No corrosion and streaking on wood

# EUROPEAN TECHNICAL ASSESSMENT (ETA) FOR LIGNOLOC®

The European Technical Assessment (ETA) was granted to the LIGNOLOC® wooden nail without head for structural timber construction. The collated nail made of wood can now be used in load bearing timber constructions throughout the EU.

# **DESCRIPTION**

LIGNOLOC® is the first ever pneumatically driven wooden nail for future-oriented use in industrial production and ecological timber construction (among many other applications).

The revolutionary LIGNOLOC® wooden nails are made from indigenous beech wood and provide a maximum tensile strength similar to that of aluminium nails. Their mechanical properties allow the nails to be driven into solid structural timber\* and wooden materials with the FASCO® LIGNOLOC® pneumatic nailer, without predrilling, to form an inseparable bond with the timber.

 $^{*}$  for wood with a density of 350 to 500 kg/m $^{3}$  and in compliance with edge distances specified in Eurocode 5





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# F60 CN15-PS90-H LIGNOLOC®

# **APPLICATIONS**

- Laminated wood construction & solid wood wall systems
- Solid wood applications
- Decorative interior timber cladding
- Wooden furniture, sauna construction, reclaimed wood processing
- Floors: OSB & solid wood floorboards
- Boat building, wooden coffins, fixing boards

# **HANDLING**

- 1. Adjust magazine plate to nail length
- 2. Postion first nail in nose channel and align top wooden nails with upper edge loading channel
- 3. Connect air supply
- 4. Avoid a dry or dirty tool by lubricating respectively cleaning regularly

# **TOOL CHARACTERISTICS**

Height	Width
387 mm	142 mm
15.24 inch	5.60 inch
Length	Weight
Length 369 mm	Weight 3.95 kg

#### **Pressure**

7 - 8 bar | 100 - 120 psi

# Air consumption per shot

2.63 L. | 0.093 SCF Performance at 90 psi | 6.2 bar (0.62 MPa)

# **FASTENER DATA**

	LIGNOLOC® wooden nails	LIGNOLOC® wooden nails with head
Diameter	4,7 - 5,3 mm 0.185 - 0.209"	4,7 mm 0.185"
Length	65   75   90 mm 2 ½   3   3 ½"	58 mm   2 <sup>5</sup> /16"
Head	-	6,3 mm   0.248"
Material	compressed beech wood	
Color	natural	
Capacity	100	
Collation Type	15° Coil LIGNOLOC®	

## **NOISE VALUE**

(EN 12549+A1 : 2008, EN ISO 4871 : 2009)  $L_{WA,1s}: 101.30 \; dB \; (A) - K_{WA,1s} \; , \; 2.5 \\ L_{DA,1s}: 91.20 \; dB \; (A) - K_{DA,1s} \; , \; 2.5$ 

# **VIBRATION VALUE**

(UNI ISO/TS 8662-11)  $4.50 \text{ m/s}^2$ 

# **ACTUATION & LOADING**

Actuation System: Single shot & contact actuation Loading: Coil

## **VARIATIONS**

F44AC CN15-PS60A LIGNOLOC®

# **FURTHER INFORMATION**

Withdrawal values:

~ 7 N / mm<sup>2</sup> characteristic\*\*

Shear values:

~ 527 - 663 N characteristic\*\*

\*\* acc. to VHT test report

